

2K Primer

RZ – 981-60 2K Primer Surfacer(Grey)

Product Description

Multi-purpose primer surfacer for covering putty/existing finishes,easy sanding,high efficiency with strong filling power and adhesion. Fine hardness is featured.

Technical Characteristics

Color: Grey Shelf life:24 months at 25°C Theoretical spreading rate: 250-300 m²/l (avg) at 1 μm

Pre-treatment

Degrease with RZ-AX800.

Wash off residues and dry thoroughly.

Re-clean with RZ-AX800. The use of a tack rag is recommended.

Wet flat with P600-800 grade paper or dry flat with P240-360 grade paper.

	Mixing Ratio	<table><tr><td>RZ-981-60</td><td>Primer</td><td>100 (VOL)</td><td>100 g</td></tr><tr><td>RZ-961</td><td>Hardener</td><td>25 (VOL)</td><td>20 g</td></tr><tr><td>RZ-950</td><td>Thinner</td><td>20-25 (VOL)</td><td>15-20 g</td></tr></table>	RZ-981-60	Primer	100 (VOL)	100 g	RZ-961	Hardener	25 (VOL)	20 g	RZ-950	Thinner	20-25 (VOL)	15-20 g
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RZ-961	Hardener	25 (VOL)	20 g											
RZ-950	Thinner	20-25 (VOL)	15-20 g											
	Spray Viscosity Potlife	Mix well and strain before application. Note: RZ-T40 is for temperatures between 5°C – 15°C RZ-T50 is for temperatures between 15°C – 25°C RZ-T60 is for temperatures between 25°C – 35°C RZ-T70 is for temperatures above 35°C. 16 to 20seconds DIN 4 cup 25°C 1-1.5 hours at 25°C												
	Sprayguns	<table><tr><td>HVLP gravity-feed spraygun</td><td>1.5 – 1.7 mm</td><td>1.8 – 2.0 bar</td><td>15 – 20 cm</td></tr><tr><td>Compliant gravity-feed spraygun</td><td>1.6 – 1.8 mm</td><td>3.0 – 4.0 bar</td><td>20 – 25 cm</td></tr></table>	HVLP gravity-feed spraygun	1.5 – 1.7 mm	1.8 – 2.0 bar	15 – 20 cm	Compliant gravity-feed spraygun	1.6 – 1.8 mm	3.0 – 4.0 bar	20 – 25 cm				
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Compliant gravity-feed spraygun	1.6 – 1.8 mm	3.0 – 4.0 bar	20 – 25 cm											
	Application	Number of spraycoats: 2 thin + 2wet coat Flash-off: 8 – 10 mins Film thickness: 180 – 220 μm												
	Drying	<table><tr><td>Drying</td><td>25°C</td><td>60°C</td></tr><tr><td>Dust free after</td><td>15 –20 mins</td><td></td></tr><tr><td>Fully cured after</td><td>3 – 4 hours</td><td>50 mins</td></tr></table>	Drying	25°C	60°C	Dust free after	15 –20 mins		Fully cured after	3 – 4 hours	50 mins			
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Further Treatment		After the dust-free, apply REIZ basecoat or topcoat.												

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.

You can obtain the latest version of technical date sheet from our website at www.wonder-global.com or directly from your supplier.